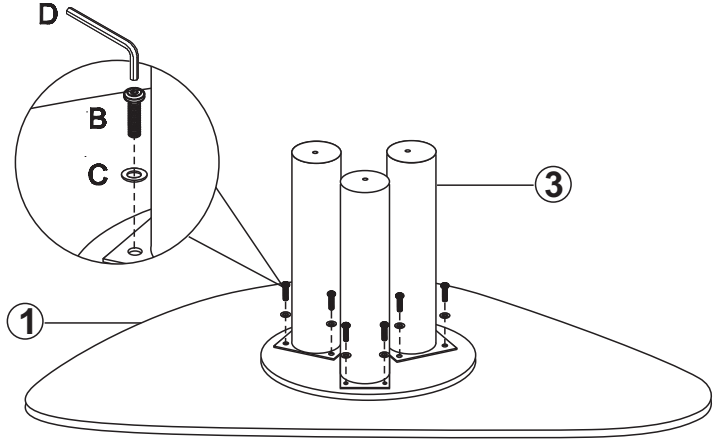
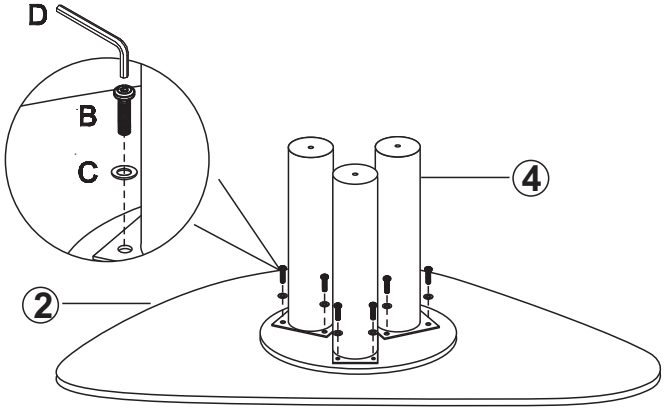
ASSEMBLY INSTRUCTION - 5410/80D

A	B	C	D		
 6 PCS	 24 PCS	 24 PCS	 1 PC		
1	**2**	**3**	**4**	**5**	
 1 PC	 1 PC	 3 PCS	 3 PCS	 2 PC	

1



2



3

