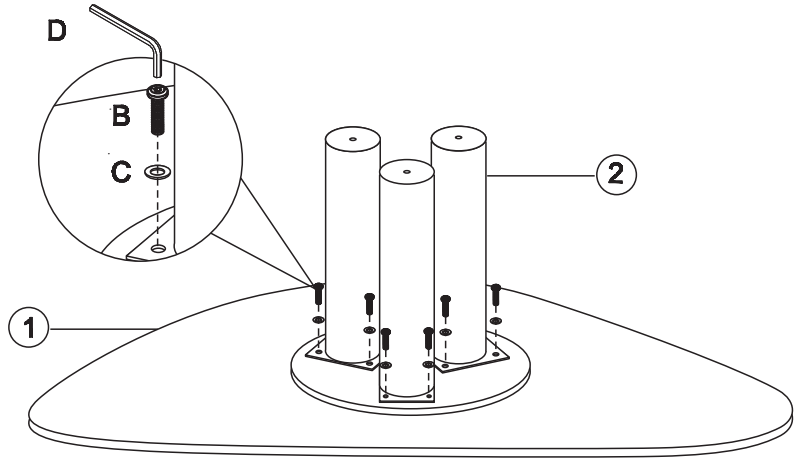
ASSEMBLY INSTRUCTION - 5411/80D

A	B	C	D		
 3 PCS	 12 PCS	 12 PCS	 1 PC		
1	**2**	**3**			
 1 PC	 3 PCS	 1 PC			

1



2

